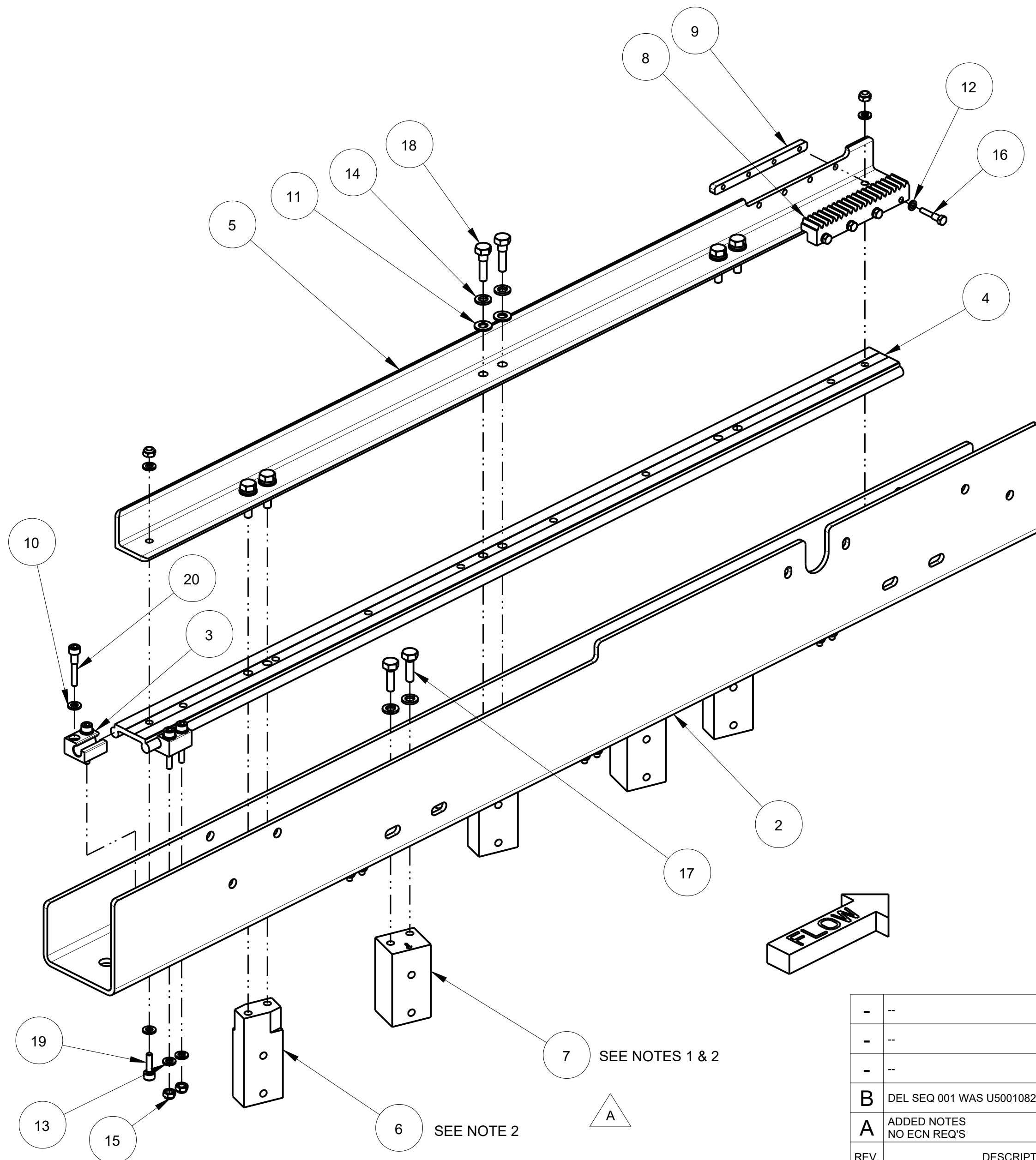


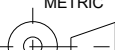
ITEM	QTY	DESCRIPTION	PART NUMBER
2	1	LANE SUPPORT, ADJUSTABLE, OUTSIDE	U5005553M
3	8	LINEAR BEARING, IGUS 10MM, DRYLIN W	U5005554P
4	1	LINEAR BEARING RAIL, IGUS, OUTSIDE	U5005557M
5	1	REINFORCE ANGLE, RAIL, OUTSIDE, RHM	U5005560M
6	3	BLOCK, MOVEABLE LANE SUPPORT	U5005561M
7	2	BLOCK, FIXED LANE SUPPORT	U5005562M
8	1	RACK, LANE ADJUSTMENT	U5005563M
9	1	STRIP NUT, RACK 4 HOLE	U5005564M
10	18	M6 FLAT WASHER DIN125A SS	U6002507P_EXP
11	6	M8 FLAT WASHER DIN125A SS	U6002509P_EXP
12	4	M5 STD SPRING LOCK WASHER SS	U6002562P_EXP
13	18	M6 STD SPRING LOCK WASHER SS	U6002563P_EXP
14	10	M8 STD SPRING LOCK WASHER SS	U6002564P_EXP
15	18	HEX LOCK NUT, M6X1 SS	U6002678P_EXP
16	4	SCREW HHCS, M5x25 SS	U6002722P_EXP
17	4	SCREW HHCS, M8x25 SS	U6002764P_EXP
18	6	SCREW HHCS, M8x30 SS	U6002765P_EXP
19	2	SCREW SHCS, M6x20 SS	U6003061P_EXP
20	16	SCREW SHCS, M6x35 SS	U6003064P_EXP



NOTE:

1. ARROW ON ITEM 7 FACES TOWARD TALL SIDE OF ITEM 2.
2. FOR ITEMS 6 AND ITEMS 7
USE BLUE LOC-TITE ON FASTENERS.

-	--		
-	--		
-	--		
B	DEL SEQ 001 WAS U5001082P	BCD	
A	ADDED NOTES NO ECN REQ'S	2019-07-09	
		PNW	
		9-26-09	
REV.	DESCRIPTION	BY	CHK'D
		DATE	DATE

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1250M			5027		INFEED LANCES			RH MACHINE	
MACHINE			SERIAL NUMBER		SUB ASSEMBLY			REMARKS	
UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS MILLIMETER, DO NOT SCALE DRAWING					METRIC 		MATERIAL:		
GENERAL TOLERANCE: HOLE, SLOT H12 OTHERS js12		CONCENTRICITY ±0.02 PERPENDICULARITY ±0.02/CM ANGULARITY ±0.25°		SEE BOM FINISH:					
BREAK SHARP CORNERS REMOVE ALL BURRS FINISHED SURFACES 3.2 $\sqrt{(125)}$									
DRW BY: P. BEBOUT				CHK'D :			ENGR. BY : APM		
DATE: 31-Aug-05				DATE :			DATE :		
TITLE: ASSY, LANE TOWER OUTSIDE, RHM					MeadWestvaco Packaging Systems Atlanta, Georgia Deols, FRANCE				
5/16		C		B					
SCALE		DRW. SIZE		DRW. N°		U5005579M		1/1 SHEETS	